



## **LCD MODULE SPECIFICATION FOR CUSTOMER'S APPROVAL**

**APPROVED BY: (FOR CUSTOMER ONLY)**

## 2.0 General Description

This specification applies to the 8.4 inch color TFT LCD module GM800600B-84-TTX1NCW-HB

This module is designed for display units for Industrial Applications.

The screen format is intended to support the SVGA (800(H) x 600(V)) screen and 262k colors (RGB 6-bits data driver).

All input signals are LVDS interface compatible.

The module does not contain an inverter card for backlight.

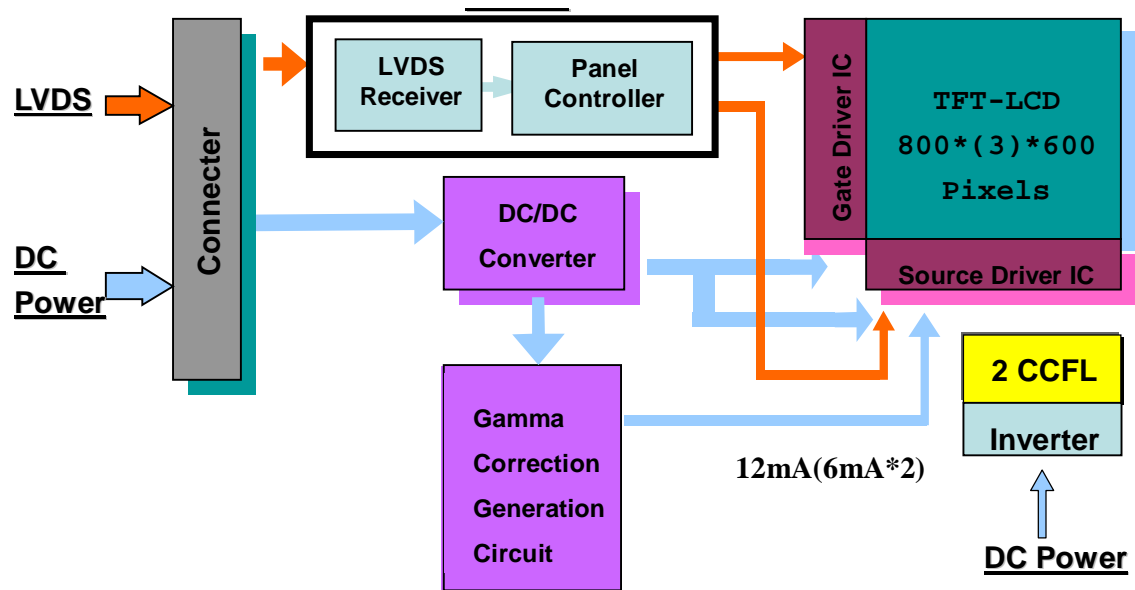
## 2.1 Display Characteristics

The following items are characteristics summary on the table under 25°C condition :

Items	Unit	Specifications
Screen Diagonal	[mm]	213.4 ( 8.4")
Active Area	[mm]	170.4(H) x 127.8(V)
Pixel H x V		800(x3) x 600
Pixel Pitch	[mm]	0.213(H) x 0.213(V)
Pixel Arrangement		R.G.B. Vertical Stripe
Display Mode		Normally White
Typical White Luminance (ICFL=6 mA)	[cd/m <sup>2</sup> ]	350 Typ. (center)
Contrast Ratio		500 : 1 Typ.
Optical Rise Time/Fall Time	[msec]	10/25 Typ.
Nominal Input Voltage VDD	[Volt]	+3.3 Typ.
Typical Power Consumption (VDD line + VCFL line)	[Watt]	5.8 Typ
Weight	[Grams]	260 ±10
Physical Size	[mm]	203.0(W) x 142.5(H) x 8.0(D)
Electrical Interface		LVDS
Support Color		Native 262K colors (RGB 6-bit driver)
Temperature Range		
Operating	[°C]	0 to +50
Storage(Shipping)	[°C]	-20 to +60

## 2.2 Functional Block Diagram

The following diagram shows the functional block of the 8.4 inches Color TFT LCD Module :

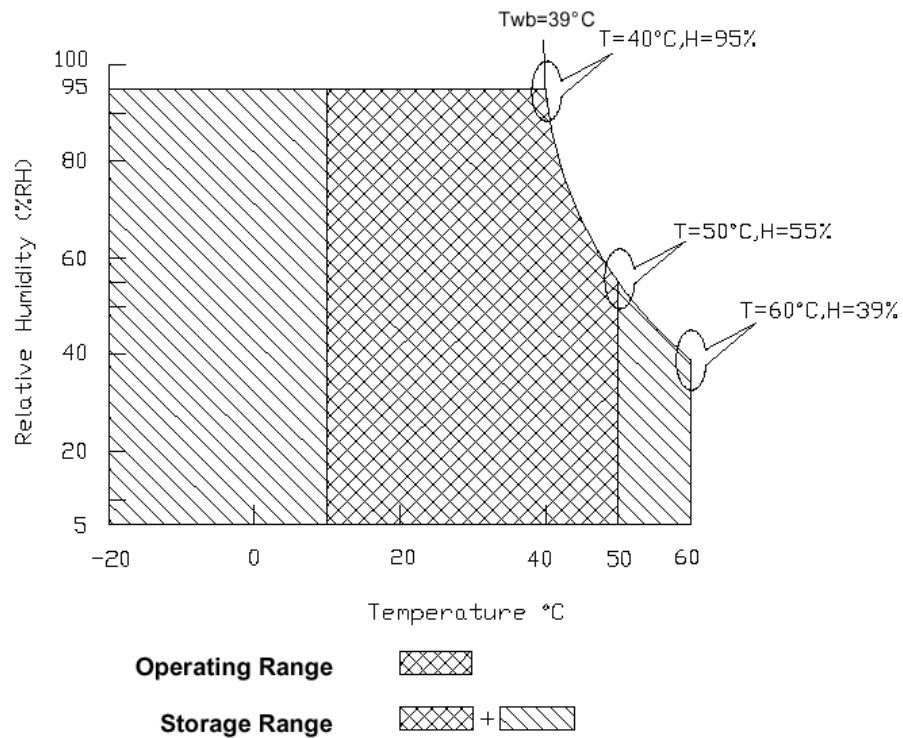


### 3.0 Absolute Maximum Ratings

Absolute maximum ratings of the module is as follows :

Item	Symbol	Min	Max	Unit	Conditions
Logic/LCD Drive Voltage	VDD	-0.3	+6.0	[Volt]	
Input Voltage of Signal	Vin	-0.3	VDD+0.3	[Volt]	
CCFL Current	ICFL	4	7	[mA] rms	
CCFL Ignition Voltage	Vs	-	670	Vrms	25°C
			870		0°C
Operating Temperature	TOP	0	+50	[°C]	Note1
Operating Humidity	HOP	8	95	[%RH]	Note1
Storage Temperature	TST	-20	+60	[°C]	Note1
Storage Humidity	HST	5	95	[%RH]	Note1

**Note1** : Maximum Wet-Bulb should be 39°C and no condensation.



## 4.0 Optical Characteristics

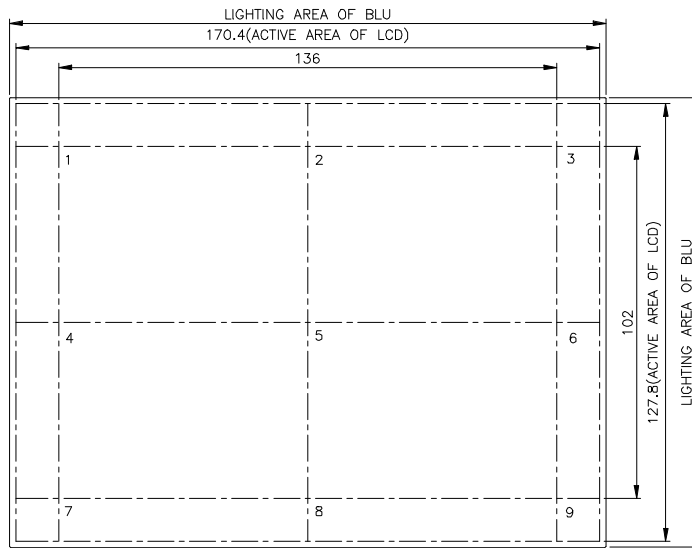
The optical characteristics are measured under stable conditions as follows under 25°C condition :

Item	Unit	Conditions	Min.	Typ.	Max.
Viewing Angle	[degree]	Horizontal (Right)	—	60	—
	[degree]	K = 10 (Left)		60	
K : Contrast ratio	[degree]	Vertical (Upper)	—	60	—
	[degree]	K = 10 (Lower)		40	
White Uniformity		9 Points	—	—	1.6
Contrast ratio		$\theta = 0^\circ$	400	500	—
Response Time	[msec]	Rising	—	10	20
(Room Temp)	[msec]	Falling	—	25	30
Color		Red x	0.53	0.56	0.59
Chromaticity		Red y	0.29	0.32	0.35
Coordinates(CIE)		Green x	0.27	0.3	0.33
		Green y	0.52	0.55	0.58
		Blue x	0.12	0.15	0.18
		Blue y	0.09	0.12	0.15
		White x	0.28	0.31	0.34
		White y	0.3	0.33	0.36
White Luminance (ICFL 6mA)	[cd/m <sup>2</sup> ]	$\theta = 0^\circ$	280	350	—

**Note 1: Definition of white uniformity:**

White uniformity is calculated with the following formula.  
Luminance are measured at the following nine points (1~9).

$$\delta_w = \frac{\text{Maximum Brightness of nine points}}{\text{Minimum Brightness of nine points}}$$



## 5.0 Signal Interface

### 5.1 Connectors

Physical interface is described as for the connector on module.

These connectors are capable of accommodating the following signals and will be following components.

Connector Name / Designation	For Signal Connector
Manufacturer	HIROSE
Type / Part Number	HRS DF 19K-20P-1H or compatible
Mating Connector / Part Number	HRS DF19G-20S-1C (WIRE TYPE)
Mating Connector / Part Number	HRS DF19-20S-1F (FPC TYPE)

Connector Name / Designation	For Lamp Connector
Manufacturer	JST
Type / Part Number	JST BHR-03VS-1 or compatible
Mating Connector / Part Number	JST SM03(4.0)B-BHS-1-TB

### 5.2 Signal Pin

Pin No.	Signal Name	Pin No.	Signal Name
1	VDD	2	VDD
3	GND	4	GND
5	RxIN0-	6	RxIN0+
7	GND	8	RxIN1-
9	RxIN1+	10	GND
11	RxIN2-	12	RxIN2+
13	GND	14	CKIN-
15	CKIN+	16	GND
17	NC	18	NC
19	GND	20	GND

### 5.3 Signal Description

The module using a LVDS receiver. LVDS is a differential signal technology for LCD interface and high speed data transfer device. Transmitter shall be SN75LVDS84 (negative edge sampling) or compatible.

Signal Name	Description
RxIN0-, RxIN0+	LVDS differential data input (Red0-Red5, Green0)
RxIN1-, RxIN1+	LVDS differential data input (Green1-Green5, Blue0-Blue1)
RxIN2-, RxIN2+	LVDS differential data input (Blue2-Blue5, Hsync, Vsync, DE)
CKIN-, CKIN+	LVDS differential clock input
VDD	+3.3V Power Supply
GND	Ground
NC	No Connection

**Note :** Input signals shall be low or Hi-Z state when VDD is off.



Signal Name	Description	
+RED5 +RED4 +RED3 +RED2 +RED1 +RED0	Red Data 5 (MSB) Red Data 4 Red Data 3 Red Data 2 Red Data 1 Red Data 0 (LSB) Red-pixel Data	Red-pixel Data Each red pixel's brightness data consists of these 6 bits pixel data.
+GREEN5 +GREEN4 +GREEN3 +GREEN2 +GREEN1 +GREEN0	Green Data 5 (MSB) Green Data 4 Green Data 3 Green Data 2 Green Data 1 Green Data 0 (LSB) Green-pixel Data	Green-pixel Data Each green pixel's brightness data consists of these 6 bits pixel data.
+BLUE5 +BLUE4 +BLUE3 +BLUE2 +BLUE1 +BLUE0	Blue Data 5 (MSB) Blue Data 4 Blue Data 3 Blue Data 2 Blue Data 1 Blue Data 0 (LSB) Blue-pixel Data	Blue-pixel Data Each blue pixel's brightness data consists of these 6 bits pixel data.
CLK	Data Clock	The typical frequency is 40MHz. The signal is used to strobe the pixel data and DE signals. All pixel data shall be valid at the falling edge when the DE signal is high.
DE	Display Timing	This signal is strobed at the falling edge of CLK. When the signal is high, the pixel data shall be valid to be displayed.
VSYNC	Vertical Sync	The signal is synchronized to CLK.
HSYNC	Horizontal Sync	The signal is synchronized to CLK.

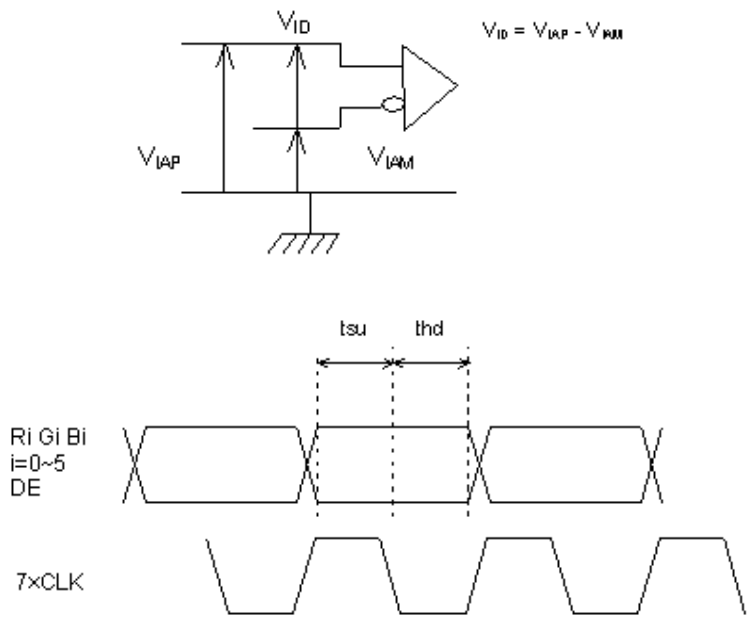
**Note :** Output signals from any system shall be low or Hi-Z state when VDD is off.

### 5.4 Signal Electrical Characteristics

Input signals shall be low or Hi-Z state when VDD is off.  
It is recommended to refer the specifications of SN75LVDS86(Texas Instruments) in detail.

Signal electrical characteristics are as follows :

Item	Symbol	Min.	Typ.	Max.	Unit
The differential level	VID	0.1	-	0.6	V
The common mode input voltage	VIC	$\frac{ VID }{2}$	-	$2.4 - \frac{ VID }{2}$	V
The input setup time	tsu	0.5	-	-	ns
The input hold time	thd	0.5	-	-	ns
High-level input voltage	VIAP	2.0			V
Low-level input voltage	VIAM			0.8	V
Clock frequency	CLK	31		68	MHz



## 5.5 Signal for Lamp connector

**Note:** CN2 connector (backlight): JST BHR-03VS-1

Mating connector: JST SM03(4.0)B-BHS-1-TB

Pin no.	Symbol	Function	Remark
1	H	CCFL power supply (H.V.)	Cable color: Pink
2	NC	No connection	
3	L	CCFL power supply (GND)	Cable color: White

## 6.0 Pixel Format Image

Following figure shows the relationship of the input signals and LCD pixel format :

	1			2															799			800		
1st Line	R	G	B	R	G	B	. . . . .												R	G	B	R	G	B
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600th Line	R	G	B	R	G	B	. . . . .												R	G	B	R	G	B

## 7.0 Parameter guide line for CFL inverter

Parameter	Min	Typ	Max	Units	Condition
White Luminance	280	350	-	Cd/m <sup>2</sup>	At 6mA ICFL
CCFL current (ICFL)	4	6	7	mArms	Note1
CCFL Frequency (FCFL)	40	55	80	KHz	Note4
			670		Note1
CCFL Ignition Voltage (Vs)	-	-	870	Vrms	Note3
CFL Voltage (Reference) (VCFL)	363.6	400	440	Vrms	Note1
CCFL Power consumption (PCFL)	2.18	2.4	2.64	W	Note2
Lamp Life Time	-	50,000	-	Hr	Note1, 5

**Note1** : T=25°C

**Note2** : Inverter should be designed with the characteristic of lamp. When you are designing the inverter, the output voltage of the inverter should comply with the following conditions.

- (1) The area under the positive and negative cycles of the waveform of the lamp current and lamp voltage should be area symmetric (the symmetric ratio should be larger than 90%).
- (2) There should not be any spikes in the waveform.
- (3) The waveform should be sine wave as possible.
- (4) Lamp current should not exceed the maximum value within the operating temperature (It is prohibited to over the maximum lamp current even if operated in the non-guaranteed temperature). When lamp current is over the maximum value for a long time, it may cause fire. Therefore, it is recommend that the inverter should have the current limit circuit.

**Note3** : The inverter open voltage should be designed larger than the lamp starting voltage at T=0°C, otherwise backlight may be blinking for a moment after turning on or not be able to turn on. The open voltage should be measured after ballast capacitor. If an inverter has shutdown function it should keep its open voltage for longer than 1 second even if lamp connector is open.

**Note4** : Lamp frequency may produce interference with horizontal synchronous frequency and this may cause line flow on the display. Therefore lamp frequency shall be detached from the horizontal synchronous frequency and its harmonics as far as possible in order to avoid interference.

**Note5** : Brightness (ICFL=6mA) to be decreased to the 50% of the initial value.

## 8.0 Interface Timings

Basically, interface timing should match the VESA 800x600 /60Hz(VG901101) manufacturing guide line timing.

### 8.1 Timing Characteristics

(a) DE mode

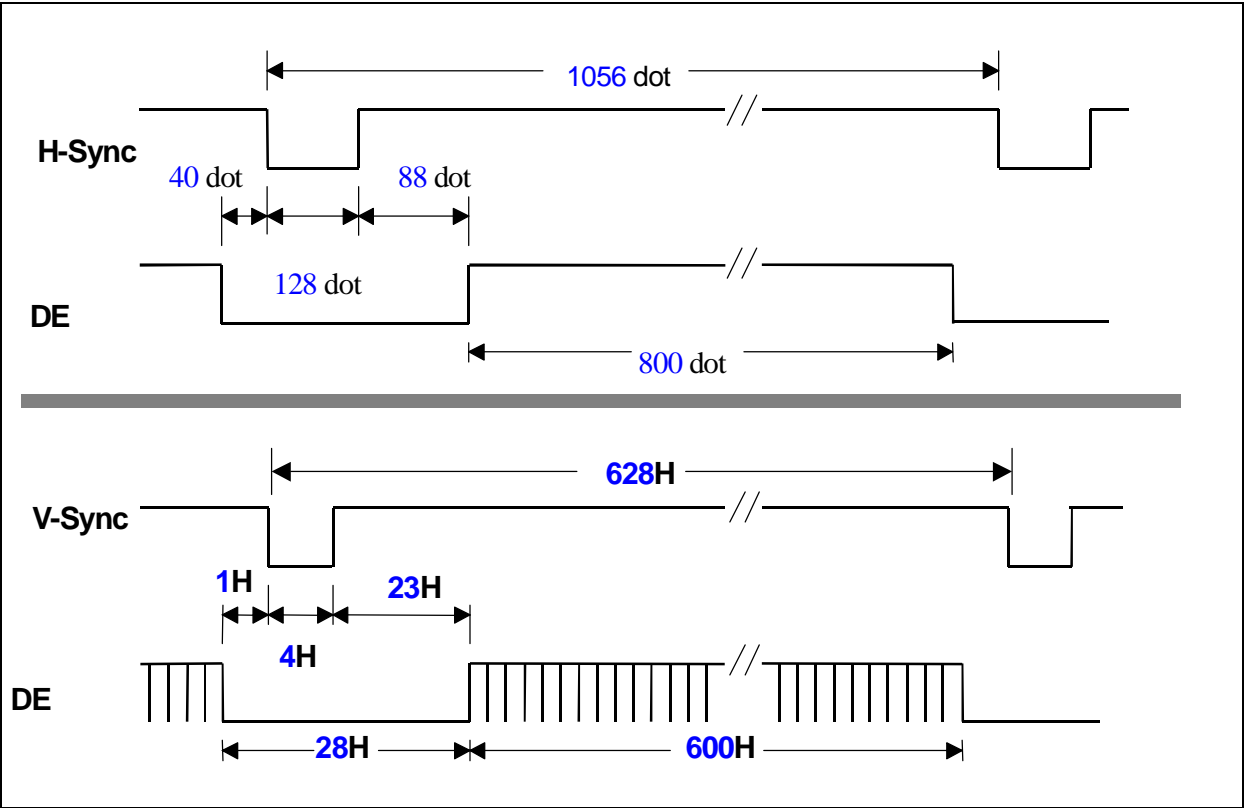
Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Clock frequency	Fck	38	40	48	MHz	
Horizontal blanking	Thb1	50	256	500	Clk	
Vertical blanking	Tvb1	10	28	150	Th	

(b) HV mode

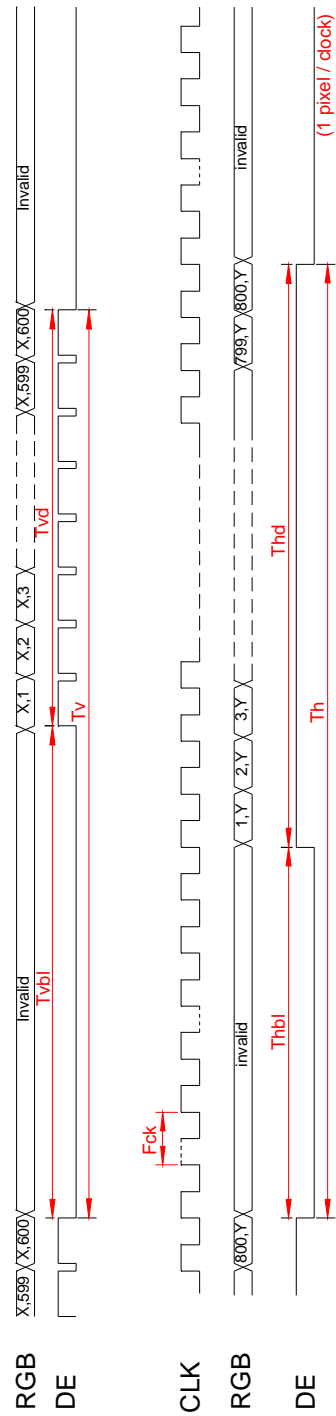
Item	Symbol	Min.	Typ.	Max.	Unit	Remark
Clock frequency	Fck	38	40	48	MHz	
Hsync period	Th	850	1056	1300	Clk	
Hsync pulse width	Thw	10	128	-	Clk	
Hsync front porch	Thf	15	40	-	Clk	
Hsync back porch	Thb	10	88	-	Clk	
Hsync blanking	Thb1	50	256	500	Clk	
Vsync period	Tv	610	628	750	Th	
Vsync pulse width	Tvw	1	4	-	Th	
Vsync front porch	Tvf	0	1	-	Th	
Vsync blanking	Tvb1	10	28	150	Th	
Hsync/Vsync phase shift	Tvpd	2	320	-	Clk	

Item	Symbol	Value	Unit	Description
Horizontal display start	The	218	Clk	After falling edge of Hsync, counting 218clk, then getting valid data from 219th clk's data.
Vertical display start	Tve	25	Th	After falling edge of Vsync, counting 25th, then getting 26th Th's data.

8.2 Timing Definition



8.3 Timing Chart

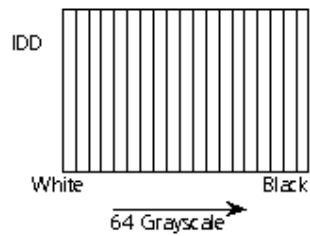


## 9.0 Power Consumption

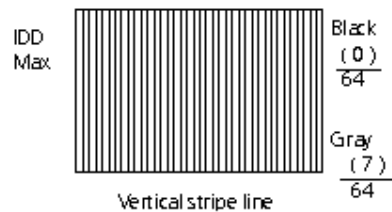
Input power specifications are as follows :

Symbol	Parameter	Min	Typ	Max	Units	Condition
VDD	Logic/LCD Drive Voltage	3.0	3.3	3.6	V	
PDD	VDD Power	-	0.76	-	W	
PDD Max	VDD Power max	-	0.86	-	W	
IDD	IDD Current	-	230	-	mArms	Note 1
IDD Max	IDD Current max	-	260	-	mArms	Note 2
V <sub>RP</sub>	Power Ripple Voltage	-	100	-	mVp-p	
I <sub>RUSH</sub>	Inrush Current	-	1500	-	mApeak	

**Note 1:** Effective value (mArms) at V<sub>CC</sub> = 3.3 V/25°C.

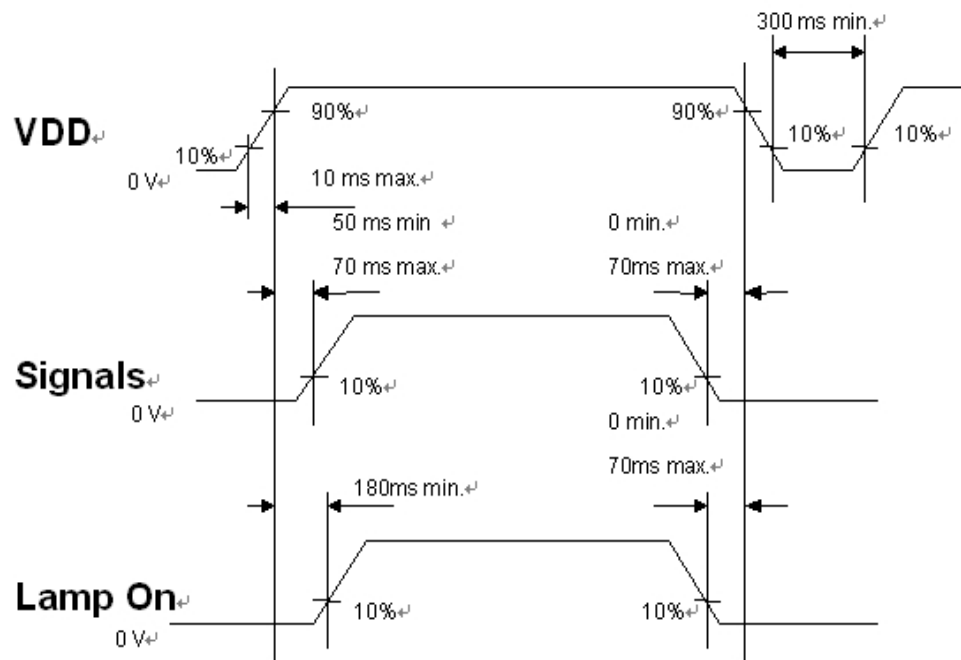


**Note 2:**





## 10.0 Power ON/OFF Sequence



VDD power and lamp on/off sequence is as follows. Interface signals are also shown in the chart. Signals from any system shall be Hi-Z state or low level when VDD is off.

## 11.0 Reliability test items (Note 1)

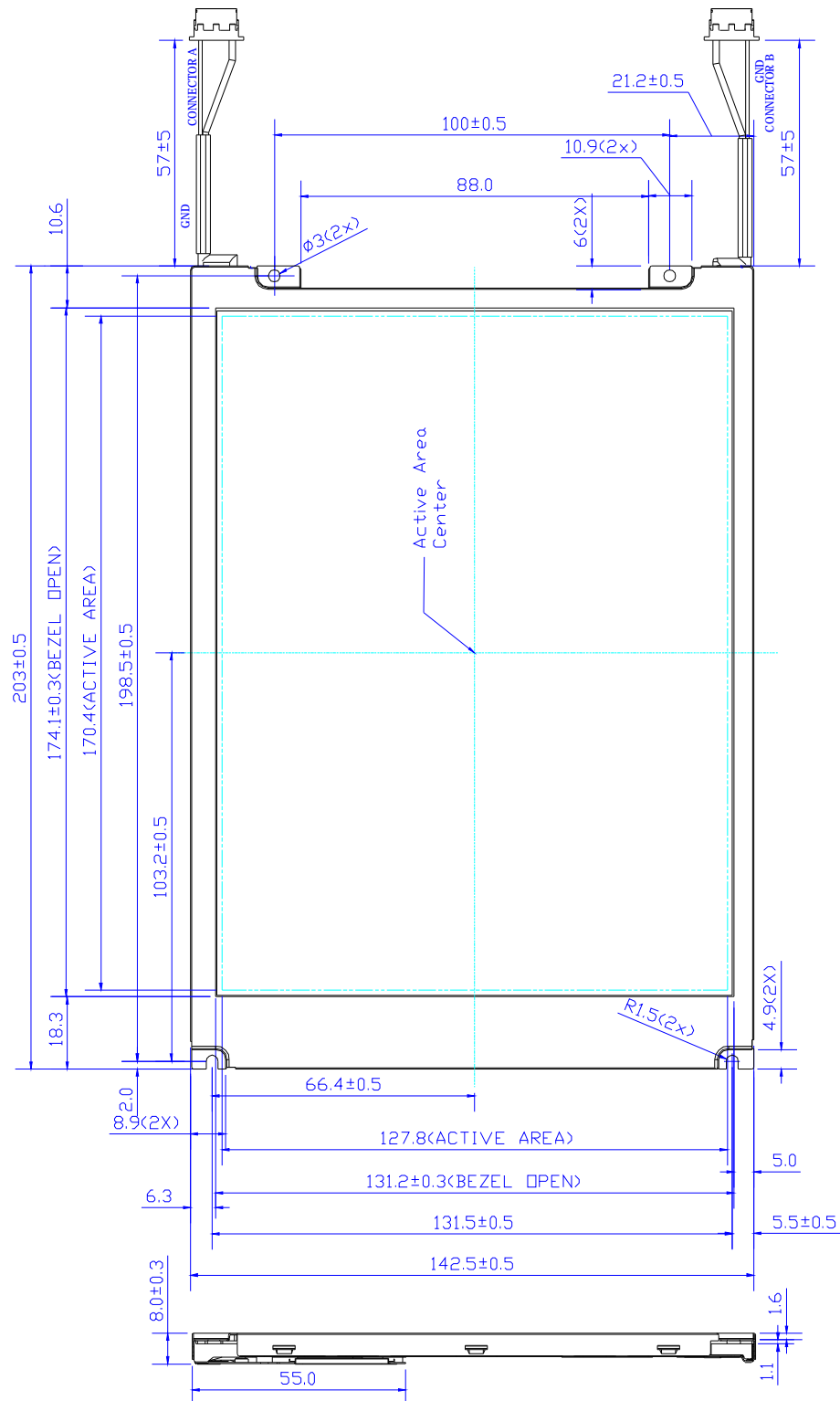
Test tem	Test Condition	Remark
High temperature storage	60°C, 240Hrs	Note 1, 2, 3
Low temperature storage	-20°C, 240Hrs	Note 1, 2, 3
High temperature & high humidity operation	40°C, 90%RH, 240Hrs (No condensation)	Note 1, 2, 3
High temperature operation	50°C, 240Hrs	Note 1, 2, 3
Low temperature operation	0°C, 240Hrs	Note 1, 2, 3
Electrostatic discharge (non-operation)	150 pF, 150 $\Omega$ , 10kV, 1 second, 9 position on the panel, 10 times each place	Note 3
Vibration (non-operation)	1.5G, 10Hz ~ 200Hz ~ 10Hz 30 minutes for each Axis (X, Y, Z)	Note 1, 2, 3
Mechanical shock (non-operation)	50G/20ms, $\pm X$ , $\pm Y$ , $\pm Z$ half-Sin, one time	Note 1, 2, 3
Thermal shock (non-operation)	1. -20°C $\pm$ 3°C ... 30minutes 60°C $\pm$ 3°C ... 30minutes 2. 100 cycles 3. Temperature transition time within 5 minutes	Note 1, 2, 3

**Note 1:** Evaluation should be tested after storage at room temperature for one hour.

**Note 2:** There should be no change which might affect the practical display function when the display quality test is conducted under normal operating condition.

**Note 3:** Judgement: 1. Function OK 2. No serious image quality degradation

### 13.0 Mechanical Characteristics (front side)



## 13.0 Mechanical Characteristics (back side)

